



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5078-1
Job Sheet 167029



Push

Part No: D5078-1

Job Qty: 20 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/23/17

Job Tracking No:

Due Date: 11/17/17 *11/22*

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	20 Ea		11/16/17	0.00	0.00	Start Up Waterjet1	<i>SE</i>
100	Waterjet	20 pcs		11/16/17	0.00	1.66	Waterjet1	<i>SE DAS 38</i>
120	QC	20 pcs		11/16/17	0.00	0.00	QC8	<i>SE DAS 38</i>
132	Brake NC	20 pcs		11/16/17	0.04	0.39	Brake NC 2	<i>SE DAS 38</i>
150	QC	20 pcs		11/16/17	0.00	0.00	QC5	<i>SE DAS 38</i>
160	HandFinish	20 pcs		11/16/17	0.00	1.42	HandFinish1	<i>BEB 11/12/01</i>
161	QC	20 pcs		11/16/17	0.00	0.00	QC7	<i>BR 17-12-5</i>
162	Powdercoat	20 pcs		11/17/17	0.00	0.39	Powdercoat1	<i>BR 17-12-6</i>
163	QC	20 pcs		11/17/17	0.00	0.00	QC3	<i>AT 38</i>
180	Packaging	20 pcs		11/17/17	0.00	0.00	ST137Packaging3	<i>AT 9-89</i>
190	QC21-SA	20 Ea		11/17/17	0.00	0.00	QC21	<i>DAS 21</i>

M B8467 START: 10:45 OUT: 3:20 FINISH: 11:15.

DEC 08 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.050	2	44	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	0.173Inches + 0.005 - 0.001	0.178 0.172	Diameter	
2	Bracket	1.250Inches + 0.012 - 0.001	1.262 1.249	Diameter	
3	Bracket	1.156Inches ± 0.010	1.166 1.146		
4	Bracket	1.156Inches ± 0.010	1.166 1.146		
5	Bracket	1.750Inches ± 0.030	1.780 1.720		
6	Bracket	2.720Inches ± 0.030	2.750 2.690		
7	Bracket	1.920Inches ± 0.030	1.950 1.890		
8	Bracket	3.620Inches ± 0.030	3.650 3.590		
9	Bracket	3.750Inches ± 0.030	3.780		

DART
AEROSPACE

S012676



Bracket

**PART NO:
Revision:
Operation:
Change No:**

D5078-1

Start up Operation

**Mfg Date: 11/22/17
Job No: 167029**

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: M6061T6S.050 Revision: 6061-T6 .050 Sheet														
100	Receive sf	S012675	167029	0 sf	0	M136942	MAT021		Stock	11/22/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Totals:		1		0	0									

Plex 1/9/2018 8:10 AM Dart.Boucher.Sylvie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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